

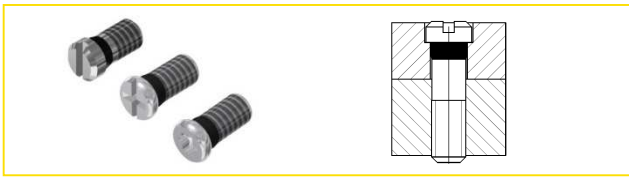
ISS

INJECTION SAFETY SCREWS



ACCESSORIES

ISS injection safety screws for rim locks



When tightening the screw the extreme resilient plastic material "peek" is slightly compressed.

This provides:

- Locking function against self loosening of the screw
- Repeatability of loosening and tightening the screw
- Perfect adjustment function
- Sealing function



6 point star screw

OBE No.	Thread	Total length	Shaft length	Head Ø
99-04609	M1.4	3.5	2.8	2.0
99-04602	M1.4	4.3	3.6	2.0



Minus screw

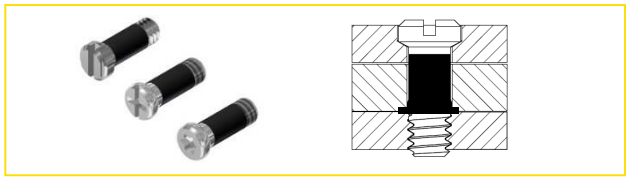
OBE No.	Thread	Total length	Shaft length	Head Ø
99-01546	M1.2	3.1	2.3	1.6
99-01548	M1.2	3.6	2.8	1.6
99-01549	M1.2	4.1	3.3	1.6
99-01550	M1.2	4.5	3.7	1.6
99-01551	M1.2	5.0	4.2	1.6
99-01538	M1.4	2.6	1.8	1.8
99-01542	M1.4	2.8	2.0	1.8
99-01541	M1.4	3.1	2.3	1.8
99-01539	M1.4	3.4	2.6	1.8
99-01543	M1.4	3.5	2.7	1.8
99-01584	M1.4	3.6	2.9	2.0
99-01537	M1.4	3.9	3.1	1.8
99-01545	M1.4	4.0	3.2	1.8
99-01585	M1.4	4.0	3.2	2.0
99-01540	M1.4	4.4	3.6	1.8
99-01547	M1.4	5.0	4.2	1.8



Plus-minus screw

OBE No.	Thread	Total length	Shaft length	Head Ø
99-01624	M1.2	3.2	2.6	1.8
99-01627	M1.2	4.4	3.8	1.8
99-01690	M1.4	2.4	1.8	2.0
99-01610	M1.4	2.7	2.1	2.0
99-01606	M1.4	3.0	2.4	2.0
99-01644	M1.4	3.2	2.6	1.8
99-01604	M1.4	3.2	2.6	2.0
99-01609	M1.4	3.4	2.8	2.0
99-01603	M1.4	3.6	3.0	2.0
99-01601	M1.4	3.8	3.2	2.0
99-01608	M1.4	4.0	3.4	2.0
99-01602	M1.4	4.2	3.6	2.0
99-01607	M1.4	4.6	4.0	2.0
99-01605	M1.4	5.0	4.4	2.0
99-01600	M1.4	5.9	5.3	2.0

ISS injection safety screws for hinges



When tightening the screw the plastic attached to the pitch of the screw is slightly compressed and fills the gap between the screw and the drill hole.

This provides:

- Smooth and excellent movement of the joined components
- Compensation of tolerances inside the screw hole
- Locking function against self loosening of the screw



6 point star screw

OBE No.	Thread	Total length	Shaft length	Head Ø
99-04324	M1.4	3.4	2.7	2.0
99-04327	M1.4	4.5	3.5	2.0
99-04333	M1.4	5.0	4.3	2.0



Minus screw

OBE No.	Thread	Total length	Shaft length	Head Ø
99-01592	M1.2	2.6	2.1	1.8
99-01591	M1.2	3.1	2.5	1.8
99-01505	M1.4	2.7	2.2	1.8
99-01510	M1.4	3.0	2.4	2.0
99-01522	M1.4	3.3	2.6	2.0
99-01511	M1.4	3.3	2.7	1.8
99-01524	M1.4	3.5	2.8	2.0
99-01528	M1.4	3.6	3.0	2.5
99-01525	M1.4	4.0	3.3	2.0
99-01517	M1.4	4.1	3.4	2.5
99-01527	M1.4	4.5	3.8	2.0
99-01577	M1.4	4.6	4.0	2.5
99-01533	M1.4	5.0	4.3	2.0
99-01534	M1.4	5.5	4.8	2.0
99-01531	M1.4	5.7	4.9	2.5
99-01579	M1.4	5.9	5.2	2.0
99-01532	M1.4	6.4	5.7	2.0
99-01578	M1.4	7.0	6.3	2.0
99-01580	M1.4	8.5	7.8	2.0
99-01523	M1.6	3.5	2.9	2.5
99-01512	M1.6	3.9	3.3	2.2
99-01526	M1.6	4.0	3.3	2.5
99-01519	M1.6	4.6	3.9	2.5
99-01529	M1.6	5.0	4.3	2.5



Plus-minus screw

OBE No.	Thread	Total length	Shaft length	Head Ø
99-02305	M1.4	2.8	2.2	1.8
99-02310	M1.4	3.0	2.4	2.0
99-02322	M1.4	3.3	2.6	2.0
99-02324	M1.4	3.4	2.7	2.0
99-02328	M1.4	3.5	2.8	2.5
99-02325	M1.4	4.0	3.3	2.0
99-02327	M1.4	4.5	3.8	2.0
99-02379	M1.4	4.6	3.9	2.0
99-02333	M1.4	5.0	4.3	2.0
99-02334	M1.4	5.5	4.8	2.0
99-02331	M1.4	5.7	4.9	2.5
99-02374	M1.4	5.8	5.1	2.0
99-02332	M1.4	6.4	5.7	2.0
99-02376	M1.4	6.9	6.2	2.0
99-02380	M1.4	8.5	7.8	2.0
99-02319	M1.6	4.5	3.8	2.5